

Date: Friday, 08/02/2008 9:54:27 AM
User: Jean-Luc Menard

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BUSHING
Job Number :	37303		
Estimate Number :	10503		
P.O. Number :		Part Number :	D2745
This Issue :	08/02/2008	Drawing Number :	D2745 REV B
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	1 /	Drawing Revision :	B
Previous Run :	36230	Material :	
Written By :	Due Date :		15/02/2008
Checked & Approved By :	Qty:		100
Comment :	Um:		Each

Type : MACHINED PARTS

Est C 02.03.07 Update to turn in house NG
Est Rev:D 07-10-23 Removed tumbling JLM Verified
By:EC

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M303R0750	303 Round Bar .75"
-----	-----------	--------------------



Comment: Qty.: 0.1007 f(s)/Unit Total : 10.0695 f(s)
303 ROUND .75"
Machine per Folio FA201 Material: AISI 303 SS

Batch: M106292 J.F. 08/02/10

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



Comment: HARDINGE CNC LATHE SMALL
1-Turn as per Dwg D2515
2-Deburr

J.F. 08/02/10 (100)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/02/10 (100)

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

J.F. 08-02-11 (100)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: 5145

AS 08/02/12 (100)

Date: Friday, 08/02/2008 9:54:27 AM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 37303

Part Number: D2745

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08.02.13

[Signature]

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



min 2008/2/12

100

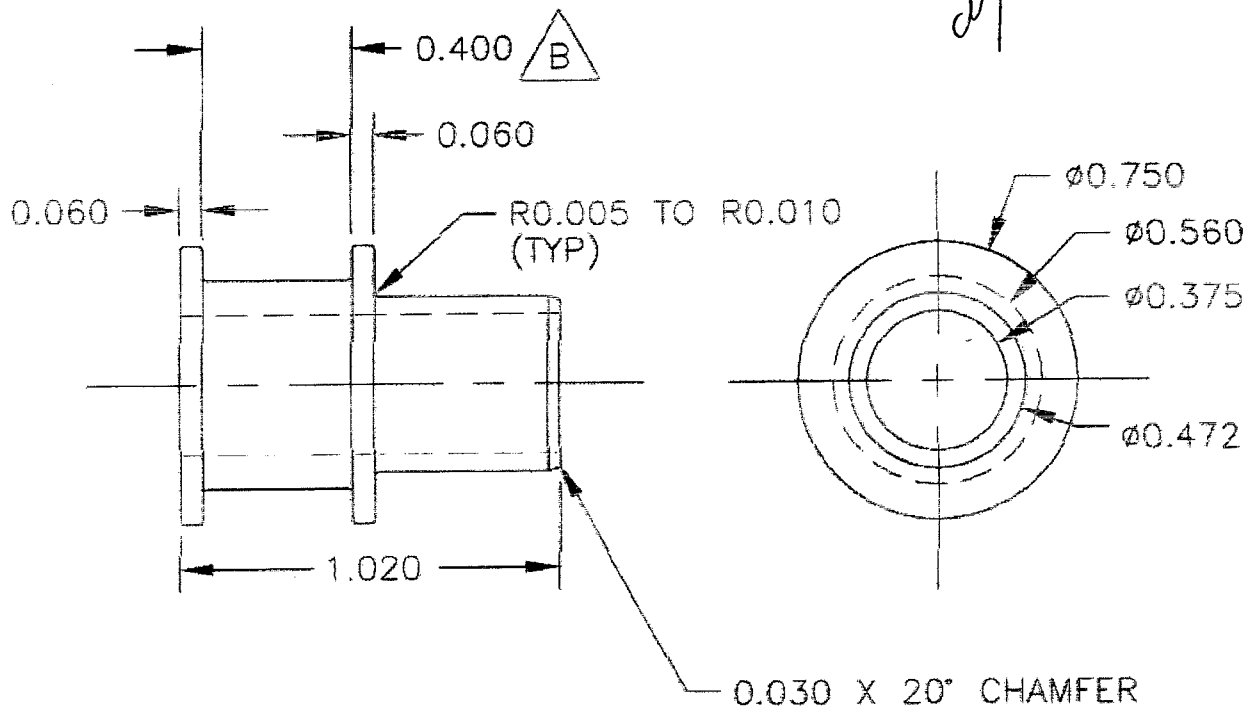
W



DESIGN #A	DRAWN BY CP	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED DA	APPROVED RE	DRAWING NO. D2745	REV. B SHEET 1 OF 1
DATE 98.10.23		TITLE BUSHING	SCALE 2:1
A	98.04.16	NEW ISSUE	
B	98.10.23	DIM 0.400 WAS 0.380	

RELEASED
98.11.03 DS

u/v 37303



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
RADIUS ALL INSIDE EDGES 0.005 TO 0.010
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
ALL DIMENSIONS ARE IN INCHES